

Replacement inner flap TPI air inlet valves 1450-series



Exercise caution when unscrewing the old innerflap! The spring unit is located underneath the left side of the flap. If that side is unscrewed and the flap pulled up, the spring will jump back. This may injure your fingers! Wear safety glasses during replacement!

Mounting instructions

1. Start with the right side of the innerflap. Simply slide the flap into the frame. Do not forget the plastic washer, also shown in picture 3.
2. Pull up the flap on the left side. Place the plastic washer as shown in picture 3. Then replace the black bracket and place the transparent plastic strip over the spring as shown in picture 4.



3. Turn the spring one complete revolution clockwise as shown in pictures 5 & 6 and push the flap down as shown in picture 7.

The spring should point towards the front of the inlet before it is pushed down!

NOTE: Caution!! Use a good pair of tongs and take care not to injure your fingers!
Turn the spring counter clockwise in case of self-closing execution.

4. Mount the last two screws as shown in picture 8.

